

OEL Recommended Spare Parts List

ML320Elite / ML321Elite



Revision 8

Rev	Unit Name	No.	Part No.	Part Name	Q' ty /Unit	Recommended Q' ty/Year			Remarks	Special	Del/ Add	ks for environment
						per 500	per 1000	per 2000				
	Cover parts	1	42277601	Middle cover (N)	1	3	6	12	320 3.5Y8/0.5			-
	Cover parts	1	42278101	Middle cover (W)	1	3	6	12	321 3.5Y8/0.5			-
	Cover parts	2	2PA4016-6559G012	Access cover assembly (N)	1	3	6	12	320 3.5Y8/0.5			-
	Cover parts	2	2PA4016-6560G016	Access cover assembly (W)	1	3	6	12	321 3.5Y8/0.5			-
	Cover parts	3	1PP4016-6567P012	Rear cover frame (N)	1	3	6	12	320 3.5Y8/0.5			-
	Cover parts	3	1PP4016-6568P015	Rear cover frame (W)	1	3	6	12	321 3.5Y8/0.5			-
	Cover parts	4	41768202	Sheet separator assembly (N)	1	3	6	12	320 3.5Y8/0.5			-
	Cover parts	4	41769102	Sheet separator assembly (W)	1	3	6	12	321 3.5Y8/0.5			-
	Cover parts	5	2PP4016-6865G001	ACOUSTIC COVER (TR)	1	3	6	12	320 Option			-
	Cover parts	5	2PP4016-6866G001	ACOUSTIC COVER (TR)	1	3	6	12	321 Option			-
	Cover parts	6	2PP4016-6867G001	Access cover (N)	1	3	6	12	320 Option			-
	Cover parts	6	2PP4016-6868G001	Access cover (W)	1	3	6	12	321 Option			-
	Printer mechanism	11	41767302	Main chassis assembly (N)	1	3	6	12	320 3.5Y8/0.5			G
	Printer mechanism	11	41768702	Main chassis assembly (W)	1	3	6	12	321 3.5Y8/0.5			G
	Printer mechanism	12	41767401	Platen assembly	1	3	6	12	320			G
	Printer mechanism	12	41767402	Platen assembly	1	3	6	12	321			G
	Printer mechanism	14	42278701	IC card panel A	1	1	2	4	3.5Y8/0.5			-
	Printer mechanism	15	42406901	PCB Support cover assembly	1	3	6	12				-
	Printer mechanism	16	42093101	Guide rail	1	1	2	4	320			G
	Printer mechanism	16	42093102	Guide rail	1	1	2	4	321			G
	Printer mechanism	17	3PP4025-2810P002	Adjust cam	1	3	6	12				-
	Printer mechanism	18	3PP4025-2819P001	Leaf spring (N)	1	3	6	12	320			-
	Printer mechanism	18	3PP4025-3179P001	Leaf spring (W)	1	3	6	12	321			-
	Printer mechanism	19	3PA4025-2963G011	Separator (N) assembly	1	3	6	12	320 3.5Y8/0.5			-
	Printer mechanism	19	3PA4025-2978G014	Separator (W) assembly	1	3	6	12	321 3.5Y8/0.5			-
	Printer mechanism	20	3PP4025-2825P001	Paper end lever (B)	1	3	6	12	320			-
	Printer mechanism	20	3PP4025-2825P002	Paper end lever (B)	1	3	6	12	321			-
	Printer mechanism	21	3PP4025-2826P001	Sensor lever	1	3	6	12				-
	Printer mechanism	22	42406801	Sensor cover	1	3	6	12	3.5Y8/0.5			-
	Printer mechanism	23	41767701	Ribbon feed gear assembly	1	3	6	12				-
	Printer mechanism	24	4PB4025-3180P001	Cord guide	1	3	6	12				-
	Printer mechanism	25	3PP4025-2874P001	Coupling plate	1	3	6	12				-
	Printer mechanism	26	4PP4025-2837P001	Carriage shaft	1	3	6	12	320			G
	Printer mechanism	26	4PP4025-2837P002	Carriage shaft	1	3	6	12	321			G
	Printer mechanism	27	41849601	Indicator assembly	1	3	6	12	320			-
	Printer mechanism	27	41849602	Indicator assembly	1	3	6	12	321			-
	Printer mechanism	28	42279101	Bail arm (R)	1	3	6	12	PMS Cool Gray 7C			-
	Printer mechanism	29	42278901	Bail arm (L)	1	3	6	12	PMS Cool Gray 7C			-
	Printer mechanism	30	4PB4025-2842P001	Bail arm spring (R)	1	5	10	20				-

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	Printer mechanism	31	4PB4025-2843P001	Bail arm spring (L)	1	5	10	20				-
	Printer mechanism	32	3PB4025-2844P003	LF motor	1	5	10	20				G
	Printer mechanism	33	3PP4025-2845P001	Space rack	1	5	10	20	320			-
	Printer mechanism	33	3PP4025-2845P002	Space rack	1	5	10	20	321			-
	Printer mechanism	34	4PB4025-2873P001	Tension spring	1	3	6	12				-
	Printer mechanism	35	3PA4025-2846G001	Pressure roller assembly (N)	1	3	6	12	320			-
	Printer mechanism	35	3PA4025-2908G001	Pressure roller assembly (W)	1	3	6	12	321			-
	Printer mechanism	36	3PA4025-2853G011	Paper chute assembly (N)	1	3	6	12	320 3.5Y8/0.5			-
	Printer mechanism	36	3PA4025-2915G010	Paper chute assembly (W)	1	3	6	12	321 3.5Y8/0.5			-
	Printer mechanism	37	42278801	Release lever	1	3	6	12	3.5Y8/0.5			-
	Printer mechanism	38	4PP4025-2881P001	Release link	1	3	6	12				-
	Printer mechanism	39	4PP4025-2868P001	Idle gear	1	3	6	12				-
	Printer mechanism	40	4PP4025-2867P001	Reset spring	1	3	6	12				-
	Printer mechanism	41	4PP4025-2866P001	Change gear	1	3	6	12				-
	Printer mechanism	42	4PP4025-2869P001	Tractor gear	1	3	6	12				-
	Printer mechanism	43	4PP4025-1048P001	Head clamp	1	3	6	12				-
	Printer mechanism	44	4PB4025-1088P001	Slider	1	5	10	20				-
	Printer mechanism	45	3PB4044-5125P001	15Pin connector	1	3	6	12				G
	Printer mechanism	46	4PB4025-2829G001	Carriage frame set	1	3	6	12				-
	Printer mechanism	47	4YX4025-1800G002	Space motor assembly	1	5	10	20				G
	Printer mechanism	48	2PU4007-1096P001	Flexible cable	1	10	20	40	320			G
	Printer mechanism	48	2PU4007-1096P002	FLEXIBLE CABLE	1	10	20	40	321			G
	Printer mechanism	49	4PP4025-2960P001	Contact pressure rubber	1	3	6	12				-
	Printer mechanism	50	3PP4025-2836P001	Ribbon protector	1	5	10	20				-
	Printer mechanism	51	41767901	Tractor frame assembly (R)	1	3	6	12				G
	Printer mechanism	52	41768001	Tractor frame assembly (L)	1	3	6	12				G
	Printer mechanism	53	4PP4025-2864P001	Drive shaft	1	1	2	4	320			-
	Printer mechanism	53	4PP4025-2864P002	Drive shaft	1	1	2	4	321			-
	Printer mechanism	54	4PP4025-2831P001	Lock shaft	1	1	2	4	320			G
	Printer mechanism	54	4PP4025-2831P002	Lock shaft	1	1	2	4	321			G
	Printer mechanism	55	3PP4025-2927P001	Sheet guide	1	3	6	12				-
	Printer mechanism	56	4YA4025-1401G002	Print head Specification	1	9	18	36				G
	Printer mechanism	57	2PP4025-2871P021	Platen knob	1	5	10	20	PMS Cool Gray 7C			-
	Printer mechanism	59	3PP4025-2896P001	PCB Lock	1	3	6	12				-
8	Printer mechanism	60	3PB4055-2440P001	IDLE GEAR	1	5	10	20			A	-
	Operator panel	71	3PP4025-3114G003	Operation Panel (ML320/321)	1	3	6	12				-
	Operator panel	72	42383701	LXS-PCB Specification	1	3	6	12				G
	Printed circuit board	81	43432103	Board-LXF	1	3	6	12	W/O ROM			-
	Printed circuit board	83	4PP4025-2870P001	Lock post	1	3	6	12				-

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	Power supplyassembly	91	4YB4049-7011P001	BOARD-FILTER	1	3	6	12	220/240V			G
	Power supplyassembly	92	4YB4049-7009P002	POWER TRANSFORMER	1	3	6	12	220/240V			G
	Power supplyassembly	93	4YB4049-7012P001	POWER SUPPLY UNIT	1	3	6	12	320/321			G
	Power supplyassembly	96	4YS4011-4311P002	Nylon connector cord	1	1	2	4				G
	Option Tractor Unit	59	3PA4025-2971G001	Pin tractor assy N	1	3	6	12	320 Option			G
	Option Tractor Unit	59	3PA4025-2971G002	Pin tractor assy W	1	3	6	12	321 Option			G
7	Option PCB	82	41875001	Board-LXHI	1	3	6	12	OEL Option			G